**COMPACT HOLDING TANK**

**INSTALLATION AND MAINTENANCE INSTRUCTION MANUAL**

Part # CHTII

THE FOLLOWING ARE CAUTIONARY STATEMENTS THAT MUST BE READ AND FOLLOWED DURING BOTH INSTALLATION AND OPERATION

**WARNING:** Raritan Engineering Company, Inc. recommends that a qualified person install this product. Equipment damage, injury to personnel or death could result from improper installation. Raritan Engineering Company, Inc. accepts no responsibility or liability for damage to equipment, or injury or death to personnel that may result from improper installation or operation of this product.

**WARNING:** HAZARD OF FLOODING - Always shut off seacocks before leaving boat unattended.

Vent and tank discharge must be installed correctly to avoid the possibility of flooding.

Raritan's five gallon Compact Holding Tank is designed to fit snugly around Raritan's Compact or PH model toilets. The Compact Holding Tank can be installed for use with a deck fitting for pump-out service (permanent) or can be carried ashore for emptying (portable). Fittings for either application are included. **NOTE:** For conversion, tank must be empty.

**INSTALLATION**

**MOUNTING - Permanent and Portable**

1. Place tank around toilet on a level surface.
2. Place two wooden blocks approximately 1 inch (2.5 cm) x 12 inches (30.5 cm) long along the front and side of the tank, pressing firmly so that the tank is against the bowl (Figure A).
3. Mark the location of both blocks then remove tank.
4. Fasten blocks securely to the deck in the position marked and replace tank.

**PLUMBING - Permanent**

1. Install the waste pump-out (see Figure B) deck fitting (not included) in a location which:
   a) will keep the hose connecting it to the tank as short as possible.
   b) allows rinsing of tank after pump-out.
   c) is away from fuel and potable water intakes.
2. Remove 1½” plug (#31-122). Check direction of waste pump-out fitting. Install either the straight male adapter (#31-121) or the elbow adapter (#PLA401), both are included. Connect to deck pump-out fitting and secure hose ends with clamps.
3. Install a vent fitting on the hull which:
   a) is located above the tank and above waterline at full heel.
   b) will be protected from spray or submerision at full heel.
   c) has a loop and clamshell cover (Figure B) to further prevent against water coming in.

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**FIGURE A - Compact Head with Holding Tank in place.**

**FIGURE B - Permanent Holding Tank**
4. Turn discharge fitting of toilet to face intake of tank and connect using sanitation hose (#CHTT8), provided. Secure ends with hose clamps.

**PLUMBING - Portable**

Install a vent fitting on the hull which:
- is located above the tank at full heel.
- will be protected from spray or submersion at full heel.
- has a loop and clamshell cover (Figure B) to further prevent against water coming in.

Turn discharge fitting of toilet to face intake of tank and connect using supplied sanitation hose (#CHTT8). Secure ends with hose clamps.

**EMPTYING - Portable**

1. Flush toilet several times to clear waste hose. Do not overfill tank.
2. Disconnect intake hose and cover fitting with cap provided. (#CHTT7P)
3. Disconnect vent hose and cover fitting with cap provided. (#CHTT16P)
4. Remove tank from around toilet and take to a proper facility for emptying.
5. To empty contents, remove the discharge cap.

**EMPTYING - Permanent**

1. Remove deck waste cap.
2. Pump-out until tank is empty.

**Whenever the boat is not going to be in use, regardless of climate, the holding tank should be cleaned and stored as follows:**

**STORAGE - Permanent**

1. After emptying tank, flush toilet until tank is filled with clean water.
2. Pump-out until tank is empty.
3. Dilute 1 oz. (29.5 ml) of Raritan Concentrate OR 1 cup (.1175 liters) of household bleach in a half gallon (1.9 liters) of water and add directly to the tank (not through toilet). This will help hold down odors and break up any solids remaining in the tank.

**STORAGE - Portable**

1. After emptying tank, rinse out thoroughly with cleanwater.
2. Dilute 1 oz. (29.5 ml) of Raritan Concentrate OR 1 cup (.1175 liters) of household bleach in a half gallon (1.9 liters) of water and add directly to the tank (not through toilet). This will help hold down odors and break up any solids remaining.

**CAUTION:** When handling Raritan Concentrate or household bleach avoid direct contact with skin or clothing. If contact occurs, flush the area thoroughly with water. **DO NOT** put household bleach into the toilet. Damage will result.

**SPECIFICATIONS**

- Capacity: 5 U.S. Gallons (19 liters)
- Max. angle of pitch and roll: Thirty degrees
- Size: 16" (44.6 cm) wide 18 1/2" (46.9 cm) deep 12" (30.5 cm) high
- Increases toilet dimensions 2" (5.1 cm) to the left and 2" (5.1 cm) in the front
- Shipping Weight (empty): 7 lbs. 8 oz. (3.5 kg)
- Tank Material: Polyethylene

**TROUBLESHOOTING**

Refer to toilet owner's manual for toilet troubleshooting. The following apply to holding tank problems:

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>POSSIBLE CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Toilet is difficult to flush or</td>
<td>Clogged Vent Line</td>
<td>Remove and clean vent and line</td>
</tr>
<tr>
<td>will not pump-out</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dockside pump will not remove</td>
<td>Defective Pump</td>
<td>Fix Pump - Report failed pump-out equipment/operators to USCG.</td>
</tr>
<tr>
<td>waste from tank</td>
<td>Clogged Vent Line</td>
<td>Remove and clean vent and line</td>
</tr>
</tbody>
</table>
Compact Holding Tank Parts List and Exploded View (All Parts Included)

<table>
<thead>
<tr>
<th>Part #</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>CHTT1 Holding Tank</td>
</tr>
<tr>
<td>2</td>
<td>CHTT10 Vent &quot;O&quot; Ring</td>
</tr>
<tr>
<td>3</td>
<td>CHTT4 Vent Fitting</td>
</tr>
<tr>
<td>4</td>
<td>CHTT6 Vent Cap Washer</td>
</tr>
<tr>
<td>5</td>
<td>CHTT16P Vent Cap &amp; Chain Assy.</td>
</tr>
<tr>
<td>6</td>
<td>CHTT5 Vent Cap &amp; Fitting with Washer</td>
</tr>
<tr>
<td>7</td>
<td>CHTT7 Intake Fittings (1316 O-Ring Included)</td>
</tr>
<tr>
<td>8</td>
<td>CHTT7P Intake Cap and Chain Assy.</td>
</tr>
<tr>
<td>9</td>
<td>PLA401 Elbow Adapter</td>
</tr>
<tr>
<td>10</td>
<td>31-122 1½&quot; Plug</td>
</tr>
<tr>
<td>11</td>
<td>CHTT9 Hose Clamp</td>
</tr>
<tr>
<td>12</td>
<td>CHTT8 16&quot; Sanitation Hose</td>
</tr>
<tr>
<td>13</td>
<td>31-121 Insert Male Adapter 1½&quot;(2)</td>
</tr>
<tr>
<td>CON22</td>
<td>Raritan Concentrate 22 oz. bottle</td>
</tr>
</tbody>
</table>

Discharge cap for portable emptying
LIMITED WARRANTY

Raritan Engineering Company warrants to the original purchaser that this product is free of defects in materials or workmanship for a period of one year from the product’s date of purchase. Should this product prove defective by reason of improper workmanship and/or materials within the warranty period, Raritan shall, at its sole option, repair or replace the product.

1. TO OBTAIN WARRANTY SERVICE, Consumer must deliver the product prepaid, together with a detailed description of the problem, to Raritan at 530 Orange St., Millville, N.J. 08332, or 3101 SW 2nd Ave. Ft. Lauderdale, FL 33315. When requesting warranty service, purchaser must present a sales slip or other document which establishes proof of purchase. THE RETURN OF THE OWNER REGISTRATION CARD IS NOT A CONDITION PRECEDENT OF WARRANTY COVERAGE. However, please complete and return the owner Registration Card so that Raritan can contact you should a question of safety arise which could affect you.

2. THIS WARRANTY DOES NOT COVER defects caused by modifications, alterations, repairs or service of this product by anyone other than Raritan; defects in materials or workmanship supplied by others in the process of installation of this product; defects caused by installation of this product other than in accordance with the manufacturer’s recommended installation instructions or standard industry procedures; physical abuse to, or misuse of, this product. This warranty also does not cover damages to equipment caused by fire, flood, external water, excessive corrosion or Act of God.

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