## REPLACING FLOAT VALVE IN 3X-3005 WITH FLOAT SWITCH PART# 31-331RFK

## **IMPORTANT:**

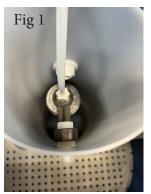
POTENTIAL SALT FEED TANK FILLING WILL ONLY OCCUR WHEN WATER SUPPLY IS TURNED ON AND THE TRATMENT UNIT IS RUNNING

## PARTS INCLUDED:

- Grommet for float switch wires (1)
- Crimp on terminals for float switch (2)
- Float switch and mounting bracket
- Water inlet tube
- Black relay box (with water solenoid)
- Wire Tie (not pictured)



- 1. Disconnect water supply and power.
- 2. Remove float valve from tank (Fig 3). Save 1 plastic screw and 1 plastic wing nut (Fig 2 and Fig 4). Cut tubing close to nut when removing float valve (Fig 5).
- 3. Determine where to attach black relay box.
  a) If attaching to tank, secure to mounting strap or to overflow fitting (See Fig 15 and 16).
  - b) If mounting remotely, 1/4" fill tube will be replaced.















- 4. Drill 9/32" diameter hole in tank, next to water inlet tubing (For float switch wiring) (Fig 7).
- 6. Insert grommet in drilled hole (For float switch wiring).
- 7. Add plastic screw to float switch bracket (Fig 8).





- 8. Install float switch and bracket in lowest hole in 4" tube (Add to inside of 4" tube) (Fig 9).
- 9. Add and tighten wing nut (Fig 10).





- 10 Using new 1/4" tubing or existing tubing is based on how close relay box is to tank.
- 11. Drill 9/32" hole in salt platform in tank (Fig 11).
- 12. a) Push water inlet tubing through grommet, in tank, then through white cap, then through one of the extra holes in 4" pipe above float switch (see Fig 21).
  - b) Water inlet tubing MUST be pushed in far enough to go through hole drilled in salt platform (Fig 12).

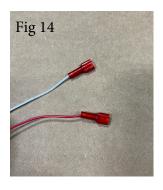




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- 13. Push float switch wiring through white cap (See Fig 21), then through new grommet, before adding terminals (Fig 13) (RED AND WHITE).
- 14. After pushing float switch wires through grommet, crimp push-connect terminals on float switch wires. (RED AND WHITE) (Fig 14).

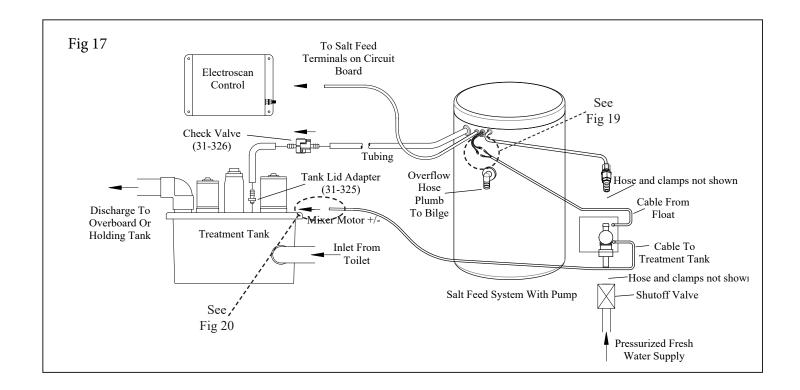




- 15. Mount black relay box:
  - a) Use wire tie and attach to: mounting strap (Fig 15) or overflow fitting (Fig 16).
  - b) Mount nearby with mounting holes.
- 16. Attach 1/4" water inlet tubing from tank to water solenoid on black relay box.

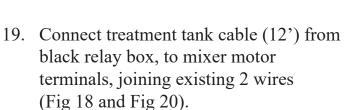


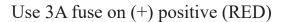


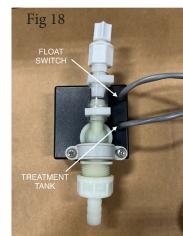


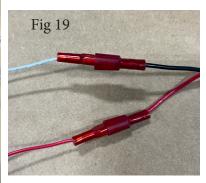
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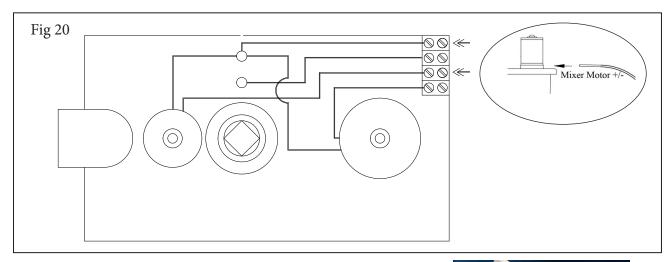
- 17. Attach float switch wires to cable (5') from black relay box (Fig 18 and Fig 19) (SWITCH RED to CABLE RED and SWITCH WHITE to CABLE BLACK).
- 18. Connect water supply, with on/off water valve, to water solenoid.











- 20. Re-Install white cap on top of 4" tube (Fig 21)
- 21. Re-Install black lid on tank.





530 Orange Street Millville, NJ 08332 USA Telephone: 856-825-4900 FAX: 856-825-4409 www.raritaneng.com